Celanese
The chemistry inside innovation™

CELANYL® A3 GF35 NC 1102

CELANYL®

General purpose grade with improved flowability.

Product information

Resin Identification	(PA66+PA6)-GF35	ISO 1043
Part Marking Code	>(PA66+PA6)-GF35<	ISO 11469
Continuous Service Temperature	95 °C	IEC 60216-1

Rheological properties

Moulding shrinkage range, parallel	0.3 - 0.6 %	ISO 294-4, 2577
Moulding shrinkage range, normal	0.6 - 0.9 %	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	10600 / -	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	210 / -	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3.7 / -	%	ISO 527-1/-2
Charpy impact strength, 23°C	70 / -	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	14 / -	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	11 / -	kJ/m²	ISO 179/1eA
Ball indentation hardness, H 961/30	200 / -	MPa	ISO 2039-1
Poisson's ratio	0.34 / -[C]		

[C]: Calculated

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	240 / *	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	250 / *	°C	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB / *	class	IEC 60695-11-10

Electrical properties

	dry/cond.		
Volume resistivity	1E13 / -	Ohm.m	IEC 62631-3-1
Comparative tracking index	550 / -		IEC 60112

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1.6 / *	%	Sim. to ISO 62
Water absorption, 2mm	5.6 / *	%	Sim. to ISO 62
Density	1410 / -	kg/m³	ISO 1183

Injection

Drying Recommended	yes	
Drying Temperature	80	°C
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.15	%
Melt Temperature Optimum	295	°C
Min. melt temperature	285	°C

Revised: 2024-08-16 Source: Celanese Materials Database

Celanese
The chemistry inside innovation™

CELANYL® A3 GF35 NC 1102

CELANYL®

Max. melt temperature	305	°C
Screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	100	°C
Min. mould temperature	70	°C
Max. mould temperature	120	°C

Characteristics

Processing	Injection Moulding
Delivery form	Granules
Special characteristics	High Flow

Revised: 2024-08-16 Source: Celanese Materials Database